

41st Chemnitz Seminar

*Test and Reliability Solutions -
New opportunities for electronic components and systems*

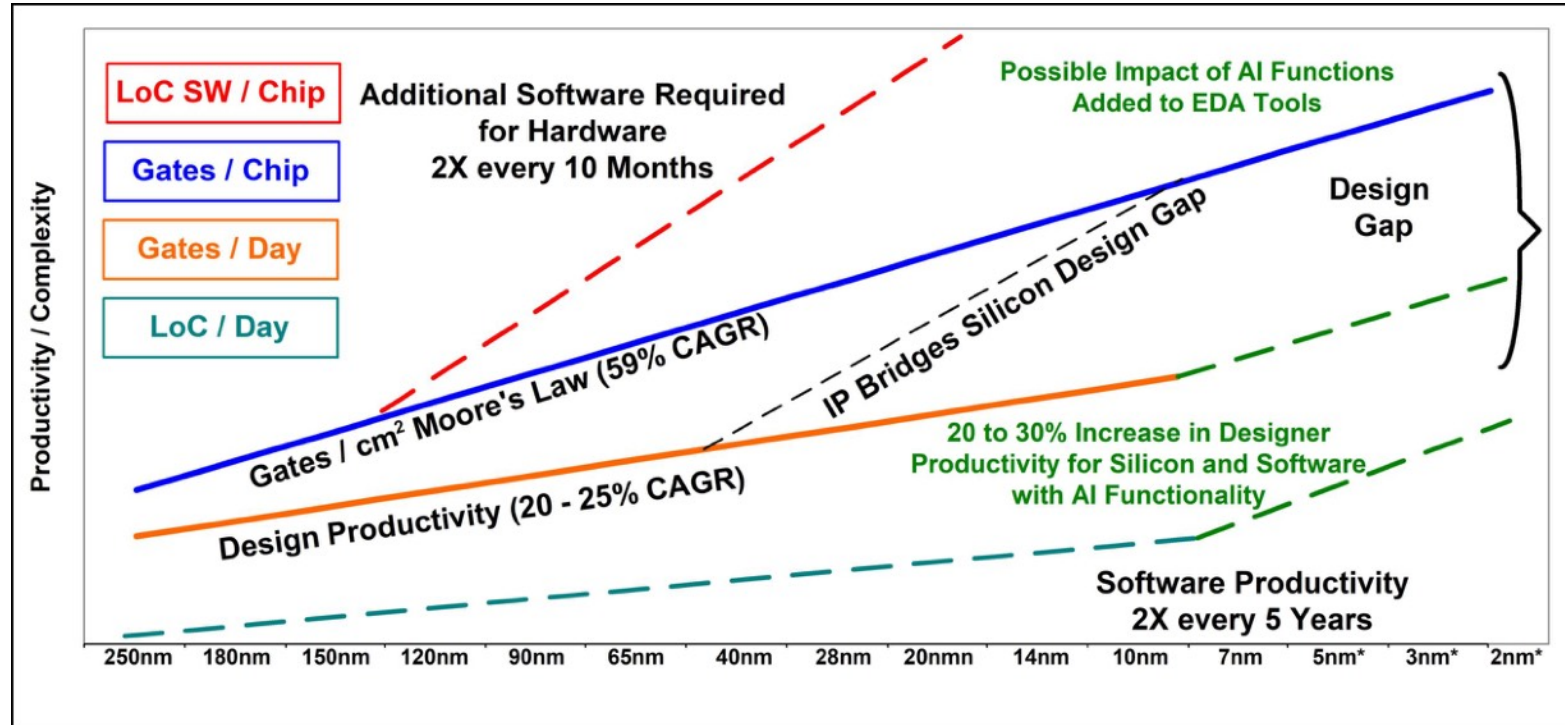


<https://www.tu-chemnitz.de/etit/sse/>

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- Productivity Gap
- V-Model
- What does formal mean
- Example (simple)
- Formal workflow
- AI for Test

Source: <https://semiwiki.com/semiconductor-services/semico-research/293218-the-impact-of-ai-enabled-eda-tools-on-the-semiconductor-industry/>



* compound annual growth rate (CAGR)

- Moore's law: Gates/Chip annual grows rate - doubles every 15-18 Months
- Design Productivity Gates/Day doubles every 3-4 years
- IP reuse: bridges the design gap but verification still needed
- Additional SW needed for HW design/ verification/test for doubling every 10 months

Solution Approaches:

New methods, new tools

- Specification on high level
- Formal test specification
- Machine-readable specifications
- AI-enabled tools

Match test results on specification

- Backannotation of test results
- Increasing parallelism for quicker test on ATE

Requirements

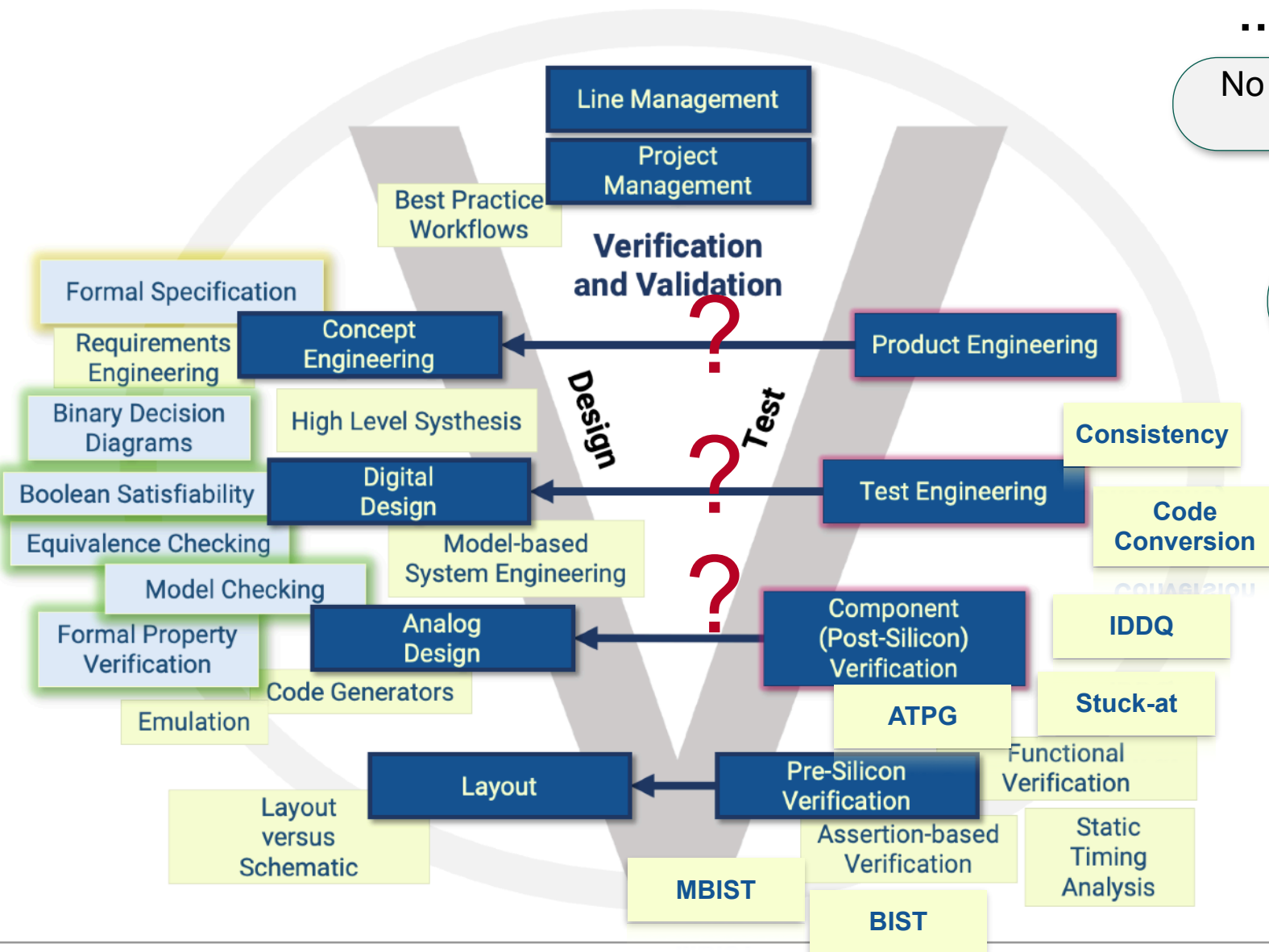
Design

Verification

Test

Requirements - Design – Verification – Test Gap:
Complexity outpaces Productivity

Formal V-Model CAD (Computer-Aided-Design) ... and Test?



... still room for improvements!

No common data formats to exchange data

Simulation is not sufficient anymore

No propagation of verification and/or test results towards specification

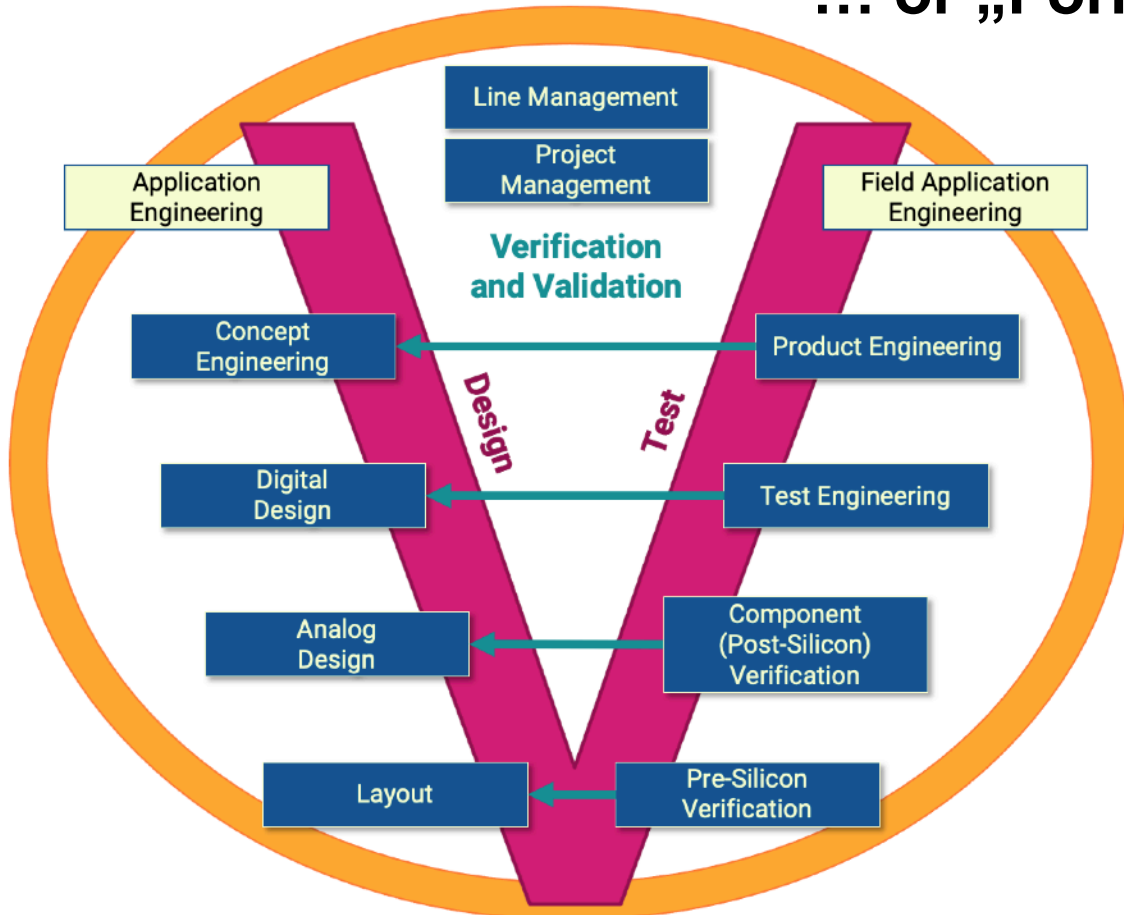
No commonly-used high-level formal test specification format

Conversion strategies and tool-independent solutions

→ **A workflow problem**

How can the gaps be bridged?

... or „Formal“ vs. „Formal/Official/Legal/Structured“!



Formal Proof

Equivalence Check
 Model Checking
 D-Algorithm
 Quine-McCluskey
 BDD
 SAT Solving
 ...

= Mathematical Proof

Formal "Structured" Process

Methodology framework
 Phase model
 Waterfall model
 V-Model
 Spiral model
 Agile methodology
 ..

Keep the controller happy
... but it's necessary



→ **A workflow problem - and we need both "formal" worlds**

A German phrase: **“Wer schreibt, der bleibt”**: **“Who writes, remains.”**

A formal proof example: Can Robinson escape?

To escape from the island (x_1),

he has to build a boat (x_2)

or he has to be discovered by another ship (x_3).

$$x_1 \Rightarrow x_2 \vee x_3$$

To be able to build a boat (x_2)

he needs wood (x_4).

$$x_2 \Rightarrow x_4$$

To be discovered by another ship (x_3),

he has to make smoke signals (x_5).

$$x_3 \Rightarrow x_5$$

To be able to make smoke signals (x_5),

he needs wood (x_4).

$$x_5 \Rightarrow x_4$$



Robinson can do anything that satisfies this formula.

Robinson's Premise:

$$(x_1 \Rightarrow x_2 \vee x_3) \wedge (x_2 \Rightarrow x_4) \wedge (x_3 \Rightarrow x_5) \wedge (x_5 \Rightarrow x_4)$$

SAT-Solving:

The following assignment of variables results in a possible solution:

- $x_1=1$ Robinson escapes from the island
- $x_4=1$ There is wood
- $x_3=1$ He is discovered by another ship
- $x_5=1$ He makes smoke signals
- x_2 is not determined (don't care)
It does not matter if he builds a boat

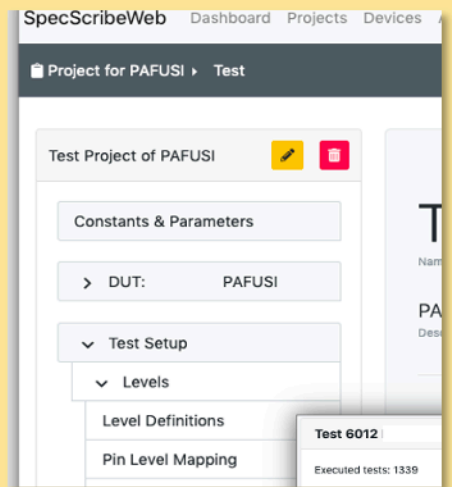


This represents **one** possible escape plan for Robinson.

Specification first!

Top-down approach

- **Machine-readable specification:** Store formal properties and requirements in machine-readable data formats
- **Requirement tracking**
- Interfaces to **well-known design+verification tools**



Workflow-driven GUI: GUI-based entry for specification, verification intent and test objectives

Closed-loop approach

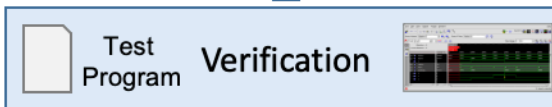
- **Forward/top-down:** Generation of verification/test cases
- **Backward/bottom-up:** Backannotation of verification/test results to specification/requirements



Misc. features

- User management
- Import/export functionality
- Change history
- Technical base: Django web framework + SQL database

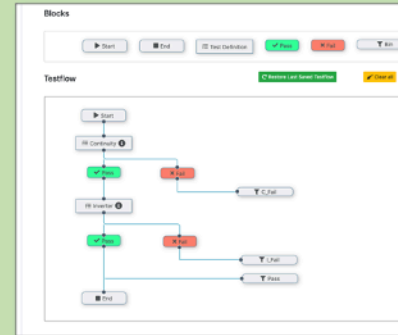
- ✓ UTSL (Universal Test Specification Language)
- ✓ PSS (Property Test and Stimulus Language)



Current research area: Test method conversion

- **Direct conversion:** C++ to Java (Transpiler)
- **AI-based analysis** of test specifications (towards machine-readable specification)

Spotlight: Test



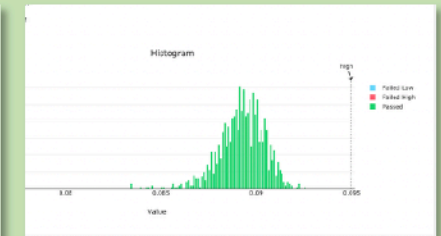
Test flow entry

GUI-based test entry

- Tester-independent descriptions
- Machine-readable test specification
- Expected result definition (Limits etc.)
- Generalization of the target platform

Analysis

- History
- Yield analysis
- Histograms
- Full-featured test cycle analysis



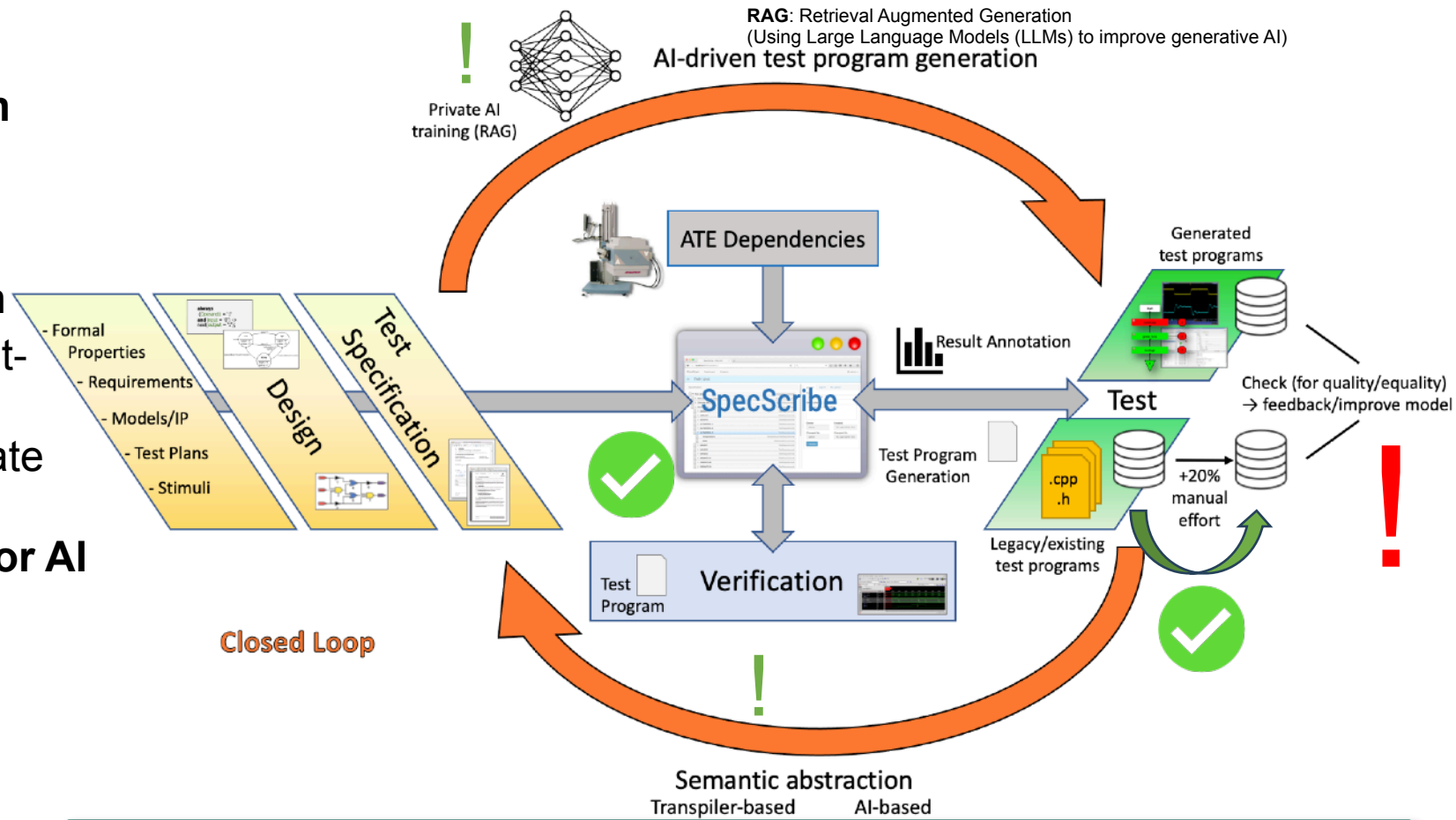
Pass/fail histogram

Linkage to tools

- Generation of **test setup files**
- Generation of **test programs** (skeletons, C++)
- Test program **verification**

Workflow for AI-driven TP-Conversion

- Local instances – private data
- Closed Loop for AI-Training
 - Get a golden model for comparison
 - Analyzing semantics of existing test-programs
- RAG: Separate AI model from private data
- Workflow Testcases/Questions for AI
- Self-checking Testbench



Actually not in focus (the "20%"):

- Tester API translation
- Test methods

Transpiler **ADVANTEST**

- Test Program Conversion between C++ and Java source code (source code translation)
- Reduction of manual effort for test program conversion in case of a test system or software environment switch

Workflow for Design and Test Processes of the future

- Meet in the Middle: Top down, but also inside out and bottom up
- Machine-readable Specifications
- Workflows over all levels of abstraction
- Backannotation of results
- Open/standardized interfaces to well know tools and flows
- Export/Import (VHDL, Verilog, STDF, PSS,...)
- GUI for visualization of results
- Version control
- AI-ready interfaces + AI-integrated features
- ...